Advancing with Technology ElektroPhysik

Coating thickness measurement

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MiniTest Series 70 MiniTest 70F/70FN

Versatile coating thickness gauges

- for fast and precise measurements of

 non-magnetic coatings on steel
 0...3,000 μm
 - insulating coatings on non-ferrous metals 0...2,500 μm
- automatic identification of the substrate material
- built-in sensor
- proven measuring methods
- statistics function

MiniTest 70 – Pocket-sized Coating Thickness Gauge

Application

Designed for quick and easy nondestructive coating thickness measurement, the MiniTest 70 series is available in two models:

- **MiniTest 70** F with built-in sensor for measuring non-magnetic coatings applied on steel
- MiniTest 70 FN with a builtin dual sensor for measuring nonmagnetic coatings applied on steel and insulating coatings on non-ferrous metals.

Description

The MiniTest 70 Series are compact, pocket sized coating thickness testing gauges. The simple 4-button operation, clear display and built-in statistics displaying the number of readings taken, the minimum, maximum. mean values and standard deviation makes the MiniTest 70 Series ideal for on-site applications. With new simplified operation, no special training is required to operate these gauges. An audible signal confirms reading acquisition. The MiniTest 70 Series are powered by a standard single AA battery and when the battery gets low, a BAT symbol appears to indicate that the battery needs to be changed.

Special feature of the MiniTest 70 FN model: It incorporates a dual sensor for automatic identification of the substrate material. The gauge upon contact with the surface automatically switches to the suitable measuring principle based on your application: magnetic-induction or eddy currents.

Scope of delivery

- MiniTest 70 F or FN
- Steel test plate (for model 70 F) Steel and aluminium test plates
- (for model 70 FN) Calibration foils
- Operating instructions
- Gauge tether
- Storage case

Model	MiniTest 70 F	MiniTest 70 FN
Measuring range	03 mm/120 mils	F: 0 3 mm/120 mils / N: 0 2.5 mm/100 mils
Measuring principle	magnetic-induction	magnetic-induction/eddy currents
Signal processing	Sensor integrated 32-bit signal processing (SIDSP®)	
Accuracy ¹	\pm (1.5 μ m + 3 % of reading) with 1-point calibration ² / \pm (0.06 mils + 3% of reading) with 1-point calibration ² \pm (1.5 μ m + 2% of reading) with 2-point calibration ³ / \pm (0.06 mils + 2% of reading) with 2-point calibration ³	
Repeatability ¹	\pm (1 μm + 1 % of reading) / \pm (0.04 mils + 1% of reading)	
Low range resolution	0.5 µm; 0.02 mils	
Minimum curvature radius convex	5 mm; 0.2"	
Minimum curvature radius concave	40 mm; 1.60"	
Minimum measuring area ³	Ø 20 mm	
Minimum substrate thickness ³	F: 0.5 mm; 0.02" / N: 0.04 mm; 0.0016"	
Measuring units	metric/imperial switchable	
Calibration modes	1-point calibration, 2-point calibration	
Statistics	n, x̄, s, Min, Max	
Operating temperature range	-10°C +60°C, 14°F140°F	
Storage temperature range	-20°C +70°C, -4°F158°F	
Power supply	1 x AA (Mignon)-battery	
International standards	DIN EN ISO 1461, 2064, 2178, 2360, 2808, 3882, ASTM B 244, B 499, D7091, E 376	
Dimensions	approx. 157 mm length, Ø 27 mm; 5.2″ length, Ø 1.06″	
Weight incl. battery	approx. 80 g, 2.8 oz	

¹ according to DIN 55350 Part 13

² if measuring on plane surfaces

³ with calibration close to the thickness to be expected and related to ElektroPhysik calibration standards

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